



resolution nmr spectrometer operating at 56.4 MHz. Chemical shifts are determined in parts per million using  $\text{CCl}_3\text{F}$  as an internal standard ( $\delta$  0 ppm). The proton resonance spectra were obtained on a Varian A-60 nmr spectrometer using tetramethylsilane as an internal standard ( $\delta$  0 ppm). Gas chromatography was carried out on a Hewlett-Packard Model 5750 using a 10 ft  $\times$  0.25 in. column containing 20% Dow Corning FS 1265 Fluid (10,000 cSt) on Anakron 90-100 mesh ABS. The dipole moments were determined by the infinite dilution method at 25° (benzene as solvent).

**Addition of Ethylene to 1-Bromononafluorobutane (3).**—Into a 2-l. stainless steel stirred pressure reactor were placed 990 g (3.31 mol) of **3** and 33.8 g (0.232 mol) of di-*tert*-butyl peroxide, and the system was flushed with ethylene. The reaction mixture was heated to about 100°, after which ethylene was introduced to a total pressure of about 190 psi. The reaction was then continuously heated to 130–135° and maintained at that temperature throughout the reaction. As the reaction proceeded, the ethylene pressure decreased to about 150 psi; then, additional ethylene was again added to a total pressure of 190 psi. This process was repeated for 2 hr, after which a constant ethylene pressure of about 110 psi was maintained for 16 hr. Distillation of the crude product (1030 g) gave, in addition to intercuts, 350 g (35% recovery) of starting material **3**, bp 44–46°, 363 g (51% yield) of 1-bromo-3,3,4,4,5,5,6,6,6-nonafluorohexane (**4**), bp 42° (35 mm),  $n_D^{25}$  1.3330, 55 g (7% yield) of 1-bromo-5,5,6,6,7,7,8,8,8-nonafluorooctane (**9**), bp 86° (28 mm),  $n_D^{25}$  1.3580, and 46 g of still residue.

*Anal.* Calcd for  $\text{C}_6\text{H}_4\text{F}_8\text{Br}$ : C, 22.04; H, 1.23. Found: C, 22.2; H, 1.37.

*Anal.* Calcd for  $\text{C}_8\text{H}_4\text{F}_8\text{Br}$ : C, 27.06; H, 2.27. Found: C, 27.2; H, 2.39.

The  $^{19}\text{F}$  and  $^1\text{H}$  nmr spectra of **4** and **9** are consistent with the assigned structures, respectively. In making several runs of this reaction, a third component was isolated and identified as 1,1,1,2,2,3,3,4,4-nonafluorohexane (**8**), bp 67°,  $n_D^{25}$  ca. 1.28.

*Anal.* Calcd for  $\text{C}_6\text{H}_5\text{F}_9$ : C, 29.04; H, 2.03; F, 68.93. Found: C, 28.8; H, 2.20; F, 68.6.

The  $^{19}\text{F}$  nmr spectrum of **8** shows signals centered at  $\delta$  81.6 (3 F), 117.1 (2 F), 124.3 (2 F), and 126.2 (2 F). The  $^1\text{H}$  nmr spectrum is comprised of signals centered at  $\delta$  1.6–2.6 ( $-\text{CF}_2\text{CH}_2-$ , 2 H) and 1.12 ( $\text{CCH}_3$ , 3 H).

**Dehydrobromination of 1-Bromo-3,3,4,4,5,5,6,6,6-nonafluorohexane (4).**—Into a stirred solution of 220 g of potassium hydroxide in 800 ml of ethanol was added slowly 668 g (2.04 mol) of **4** at room temperature ( $<45^\circ$ ). After completion of the addition, the mixture was stirred at room temperature overnight. Then, about 700 ml of water was added to the mixture, and the organic layer was separated, washed with water, and dried over Drierite to yield 470 g (93% yield) of crude product. Distillation gave 425 g (85% yield) of analytically pure 3,3,4,4,5,5,6,6,6-nonafluorohexene-1 (**5**), bp 59–59.5°,  $n_D^{25}$  ca. 1.28.

*Anal.* Calcd for  $\text{C}_6\text{H}_5\text{F}_9$ : C, 29.28; H, 1.23; F, 69.49. Found: C, 29.2; H, 1.40; F, 70.2.

The spectral properties are in agreement with the olefin **5**.

**Addition of Methylchlorosilane (6) to 3,3,4,4,5,5,6,6,6-Nonafluorohexene-1 (5).**—Into a stirred and refluxing mixture of 383 g (1.56 mol) of olefin **5** and 1.5 ml of a 0.1 M solution of chloroplatinic acid hexahydrate in isopropyl alcohol was added slowly 280 g (2.44 mol) of methylchlorosilane. After the addition was complete, the mixture was continuously heated under reflux (about 43°) while stirring slowly. At the end of 20 hr, an additional 1 ml of the catalyst was introduced into the mixture, and heating was continued for an additional 48 hr. The resulting mixture, deep yellow in color, was distilled to give 475 g (84% yield) of (3,3,4,4,5,5,6,6,6-nonafluorohexyl)methylchlorosilane (**7**), bp 78.5° (31 mm),  $n_D^{25}$  1.3540.

*Anal.* Calcd for  $\text{C}_7\text{H}_7\text{F}_9\text{SiCl}_2$ : C, 23.28; H, 1.95; F, 47.35; Si, 7.78; Cl, 19.64. Found: C, 23.5; H, 1.96; F, 48.2; Si, 7.90; Cl, 19.0.

The  $^{19}\text{F}$  nmr spectrum shows signals centered at  $\delta$  82.3 (3 F), 116.3 (2 F), 124.3 (2 F), and 126.4 (2 F), indicating the presence of nonafluorobutyl group.

**Preparation of a Mixture of the *cis*- and *trans*-2,4,6-Tris-(3,3,4,4,5,5,6,6,6-nonafluorohexyl)-2,4,6-trimethylcyclotrisiloxanes (1 and 2).**—Into a flask containing stirred water (1 l.) was added a solution of 927 g (2.6 mol) of the silane **7** in about 700 ml of ether at room temperature. After the addition was complete, the mixture was stirred at room temperature for several hours, and then the organic layer was separated, washed with aqueous sodium bicarbonate (5%), and dried over Drierite. After removal of ether *in vacuo*, the resulting liquid hydrolysate (790 g) was mixed with 30 g of powdered potassium hydroxide. The mixture was distilled *in vacuo* using a 1 ft vacuum-jacketed bubble-cap column at a pot temperature of 225–250°. Under a heavy reflux, the distillate boiling between 138 and 149° (3 mm) was collected to yield 559 g of a mixture of the *cis* and *trans* isomers **1** and **2**. Gas chromatographic analysis indicates that the isomeric mixture (*cis*:*trans* = ~1:2) is fairly pure.

Redistillation of the isomer mixture through a bubble-cap column (1 ft  $\times$  0.75 in.) with a reflux ratio of 1:50 gave the following fractions (Table I).

TABLE I

Fraction	Bp, °C (1–2 mm)	wt, g	Approx <i>cis</i> : <i>trans</i> (g/c)
1	93–136	40	Forecut
2	139–140	23	3:1
3	139–144	25	2:1
4	141	80	1:1
5	141	46	1:1
6	143–144	24	1:2
7	142	38	1:2
8	142–144	40	1:3
9	142	44	1:4
10	142–143	22	1:10
11	Still residue	51	Mostly <i>trans</i>

**Isolation of *cis*-2,4,6-Tris(3,3,4,4,5,5,6,6,6-nonafluorohexyl)-2,4,6-trimethylcyclotrisiloxane (1).**—A mixture of *cis* and *trans* isomers **1** and **2** (175 g, *cis*:*trans* ca. 1) was cooled briefly ( $-20^\circ$ ), and the solid was quickly collected by filtration to yield 68 g of an isomeric mixture of **1** and **2** (*cis*:*trans* ca. 2). This isomeric mixture was dissolved in warm pentane (50 ml), filtered while warm, and then cooled. A white solid was collected by filtration and dried *in vacuo* to yield gas chromatographically pure *cis* isomer **1**, mp 36–37°,  $n_D^{25}$  1.3348.

*Anal.* Calcd for  $\text{C}_{21}\text{H}_{21}\text{F}_{27}\text{O}_3\text{Si}_3$ : C, 27.45; H, 2.30; Si, 9.17; mol wt, 919. Found: C, 27.80; H, 2.42; Si, 9.17; mol wt, 880 (vpo).

The  $^{19}\text{F}$  nmr spectrum shows signals centered at  $\delta$  82.1 ( $\text{CF}_3$ ), 117.1 ( $\text{CF}_2\text{CH}_2$ ), 125.1 ( $\text{CF}_2$ ), and 126.8 ( $\text{CF}_2$ ). The  $^1\text{H}$  nmr spectrum is comprised of signals centered at  $\delta$  0.24 ( $\text{SiCH}_3$ ), 0.65–1.1 ( $\text{SiCH}_2$ ), and 1.6–2.6 ( $\text{CH}_2\text{CF}_2$ ). The infrared spectrum shows bands at 8.1 and 8.2 (CF), 9.8 (SiOSi), and ~12.7  $\mu$ .

**Isolation of *trans*-2,4,6-Tris(3,3,4,4,5,5,6,6,6-nonafluorohexyl)-2,4,6-trimethylcyclotrisiloxane (2).**—A mixture of *cis* and *trans* isomers **1** and **2** (mostly *trans* isomer) was distilled *in vacuo* using a spinning band column (36  $\times$  0.75 in.; ca. 35 theoretical plates) to yield a greater than 98% stereochemically pure *trans* isomer **2**: bp 96° (0.17 mm); mp 22–23°;  $n_D^{25}$  1.3403;  $d_4^{25}$  1.495.

*Anal.* Calcd for  $\text{C}_{21}\text{H}_{21}\text{F}_{27}\text{O}_3\text{Si}_3$ : C, 27.45; H, 2.30; F, 55.84; Si, 9.17; mol wt, 919. Found: C, 27.30; H, 2.52; F, 55.9; Si, 9.15; mol wt, 907 (vpo).

The  $^{19}\text{F}$  nmr spectrum is comprised of signals centered at  $\delta$  81.0 ( $\text{CF}_3$ ), 116.5 ( $\text{CF}_2\text{CH}_2$ ), 124.5 ( $\text{CF}_2$ ), and 126.0 ( $\text{CF}_2$ ). The  $^1\text{H}$  nmr spectrum is identical with that of the *cis* isomer. The infrared spectrum shows bands at 8.1 and 8.2 (CF), 9.8 (SiOSi), and ~12.4  $\mu$ .

**Registry No.**—**1**, 38521-58-3; **2**, 38521-59-4; **3**, 375-48-4; **4**, 38436-14-5; **5**, 19430-93-4; **6**, 75-54-7; **7**, 38436-16-7; **8**, 38436-17-8; **9**, 38436-18-9; ethylene, 74-85-1.